

UN60A2-UN480A2 技术参数表 Machine Specification

备注:

- 理论注射容积=注塑机料筒截面积X注射行程
- 实际注射量=理论注射容积X0.92 (以GPPS计算)
- 正常情况下改善规格参数,恕不另行通知
- 当您有成型PVC,PC,PMMA等工程塑料产品或有其他特殊要求时,敬请告知本公司

Remarks:

- Shot volume = Barrel sectional area x Injection stroke.
- Actual shot weight = Shot volume x 0.92 (Calculated by GPPS)
- Specification and parameters may be changed without prior notice.
- Please inform us when you have other special requirements.

说明 国际标准规格	DESCRIPTION International specification	UNIT	UN60A2 165/600			UN90A2 309/900			UN120A2 392/1200			UN160A2 604/1600			UN200A2 895/2000			UN260A2 1269/2600			UN320A2 1885/3200			UN400A2 2693/4000			UN480A2 3330/4800					
		射胶机构 INJECTION UNIT																														
		A	B	C	A	B	C	A	B	C	A	B	C	A	B	C	A	B	C	A	B	C	A	B	C	A	B	C	A	B	C	
螺丝直径	Screw diameter	mm	25	28	32	32	36	40	38	43	48	43	48	53	48	53	60	53	60	68	60	68	76	68	76	84	76	84	92			
理论注射容积	Shot volume	cm ³	66.3	83.1	108.5	132.7	168	207	192.7	246.8	307.6	297.7	370.9	452.3	425.2	518.4	664	584.6	749.3	962.4	834	1071.3	1338.2	1198.4	1497	1828.8	1678.5	2050.5	2459.6			
实际注射量	Shot weight (PS)	g (克)	61	76.5	99.8	122.1	154.6	190.4	177.3	227.1	283.0	273.9	341.2	416.1	391.2	476.9	610.9	537.8	689.4	885.4	767.3	985.6	1231.1	1102.5	1377.2	1682.5	1544.2	1886.5	2262.8			
		oz (盎司)	2.2	2.7	3.5	4.3	5.5	6.7	6.3	8	10	9.7	12	14.7	13.8	16.8	21.5	19	24.3	31.2	27.1	34.8	43.4	38.9	48.6	59.3	54.5	66.5	79.8			
射胶压力	Injection pressure	MPa	240	191.4	146.6	222.2	175.5	142.2	203.6	159	127.6	203	162.9	133.6	210.7	172.8	134.8	217.1	169.4	131.8	226.2	176.1	141	224.8	179.9	147.3	198.6	162.5	135.5			
螺丝长度直径比	Screw L:D ratio		22.4:1	20:1	20:1	22.5:1	20:1	20:1	22.6:1	20:1	20:1	22.3:1	20:1	20:1	22:1	20:1	20:1	22.6:1	20:1	20:1	22.6:1	20:1	20:1	22.3:1	20:1	20:1	22.1:1	20:1	20:1			
最大注射速度	Max. injection speed	mm/s	109			107			83			83.7			78.2			88			83.2			71.7			91					
螺丝行程	Screw stroke	mm	135			165			170			205			235			265			295			330			370					
螺丝转速	Screw speed(stepless)	r/min	0-215			0-219			0-188			0-210			0-170			0-181			0-182			0-130			0-145					
		锁模机构 CLAMPING UNIT																														
锁模力	Clamping force	kN	600			900			1200			1600			2000			2600			3200			4000			4800					
开模行程	Opening stroke	mm	260			330			355			420			460			490			585			660			760					
模板尺寸	Platen size	mm	475x480			555x565			615x615			690x690			760x760			870x820			1000x950			1100x1050			1220x1170					
连接柱内距	Space between tie bars	mmxmm	310x310			360x360			410x410			460x460			510x510			610x570			710x670			760x710			860x810					
模板最大距离	Max. Daylight	mm	560			685			755			880			980			1100			1245			1390			1570					
容模量 (最薄-最厚)	Mold thickness (Min.-Max.)	mm	120-300			130-350			145-400			160-460			180-520			195-610			220-660			240-730			260-810					
油压顶出行程	Hydraulic ejection storke	mm	60			100			120			140			150			160			170			210			220					
顶出杆数量	Ejector number		1			5			5			5			5			13			13			13			13					
油压顶出力	Hydraulic ejection force	kN	18.2			28			42			42			49			77			77			110			110					
		动力/电热 POWER UNIT																														
油压系统压力	Hydraulic system pressure	MPa	14.5			17.5			17.5			17.5			17.5			17.5			17.5			17.5			17.5			17.5		
油泵马达	Pump motor	kW	7.5			11			11			15			18.5			22			30			37			45					
电热量	Heating capacity	kW	4.8/5.5			6.9/7.8			9/10.1			10.9/12.1			14.4/16.8			16.6/19			22.2/24.6			26.4/30.9			33.1/36.2					
温度控制区数	Number of temp control zones		4			4			4			4			5			5			5			6			6					
		其它 GENERAL UNIT																														
干循环时间	Dry cycle time	S	1.6			1.8			2.0			2.6			3.0			3.0			3.6			4.0			4.2					
油箱容量	Oil tank capacity	L	120			130			140			200			230			430			520			570			730					
机械外形尺寸	Machine dimensions(LxWxH)	mmxmm	3.8x1.1x1.9			4.2x1.1x2			4.6x1.2x2			5.1x1.3x2.2			5.7x1.3x2.2			6.1x1.5x2.4			6.3x1.6x2.4			7.9x1.9x2.6			8.3x2x2.6					
理论机重	Machine weight	kg	2600			2900			3350			4300			5960			10500			13500			17500			20500					

说明: 本公司保留对样本中描述产品进行改进的权利, 规格如有变更, 恕不另行通知。样本中的产品照片仅供参考, 产品以实物为准。
Remark: We reserve the right to make any product improvement or specifications change without prior notice. And product photos shown in catalogue are for reference only.

UN650A2-UN2600A2 技术参数表 Machine Specification

备注:

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- 实际注射量=理论注射容积X0.92 (以GPPS计算)
- 正常情况下改善规格参数,恕不另行通知
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Remarks:

- Shot volume = Barrel sectional area x Injection stroke.
- Actual shot weight = Shot volume x 0.92 (Calculated by GPPS)
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说明 国际标准规格	DESCRIPTION International specification	UNIT	UN650A2 4330/6500			UN800A2 5570/8000			UN1100A2 8859/11000			UN1400A2 12053/14000			UN1800A2 18471/18000			UN2200A2 23779/22000			UN2600A2 30945/26000		
射胶机构 INJECTION UNIT																							
			A	B	C	A	B	C	A	B	C	A	B	C	A	B	C	A	B	C	A	B	C
螺丝直径	Screw diameter	mm	84	92	100	92	100	108	100	108	116	116	125	135	135	145	155	145	155	165	155	165	180
理论注射容积	Shot volume	cm ³	2216.7	2659	3141.6	2891.7	3416.4	3984.9	4319.8	5039.4	5811.7	6339.8	7363.1	8588.3	10019	11559	13208.4	12385	14152	16036	15660	17747	21120
实际注射量	Shot weight (PS)	g (克)	2039.4	2446.3	2890.3	2660.4	3143.1	3666.1	3974.2	4636.2	5346.7	5832.6	6774.1	7901.3	9217.5	10634.3	12151.7	11394.2	13019.8	14753.1	14407.2	16327.2	19430.4
		oz (盎司)	71.9	86.3	101.9	93.8	110.9	129.3	139.9	163.2	188.3	205.7	238.9	278.2	325.1	375.1	427.9	401.9	459.3	520.4	508.2	575.9	685.4
射胶压力	Injection pressure	MPa	217.6	181.4	153.6	212.8	180.2	154.5	208.8	179.1	155.2	190.1	163.7	140.4	184.3	159.8	139.8	192	168	148	202.8	179	150.4
螺丝长度直径比	Screw L:D ratio		21.9:1	20:1	20:1	21.7:1	20:1	20:1	21.6:1	20:1	20:1	22:1	20:1	20:1	23.6:1	22:1	20:1	23.5:1	22:1	20.6:1	23.4:1	22:1	20:1
最大注射速度	Max. injection speed	mm/s	83			87			90			86.4			87.4			81.7			89		
螺丝行程	Screw stroke	mm	400			435			550			600			700			750			830		
螺丝转速	Screw speed(stepless)	r/min	0-142			0-136			0-118			0-110			0-117			0-100			0-116		
锁模机构 CLAMPING UNIT																							
锁模力	Clamping force	kN	6500			8000			11000			14000			18000			22000			26000		
开模行程	Opening stroke	mm	900			1025			1150			1350			1560			1750			1950		
连接柱内距	Space between tie bars	mmxmm	930x930			1030x1030			1130x1130			1310x1310			1560x1560			1850x1650			1950x1800		
模板最大距离	Max. Daylight	mm	1800			2025			2300			2700			3210			3570			3830		
容模量 (最薄-最厚)	Mold thickness (Min.-Max.)	mm	350-920			400-1000			450-1150			600-1350			800-1650			850-1820			900-1880		
油压顶出行程	Hydraulic ejection storke	mm	280			320			360			380			400			430			430		
顶出杆数量	Ejector number		21			21			21			29			33			33			33		
油压顶出力	Hydraulic ejection force	kN	182			274			274			303			303			460			460		
动力/电热 POWER UNIT																							
油压系统压力	Hydraulic system pressure	MPa	17.5			17.5			17.5			17.5			17.5			17.5			17.5		
油泵马达	Pump motor	kW	37+22			37x2			37+55			55x2			55x2+37			55x3			55x4		
电热量	Heating capacity	kW	38/43			42/47			46.5/51.3			63.6/66.3			93.7			106.6			126.1		
温度控制区数	Number of temp control zones		6			7			7			8			8			10			10		
其它 GENERAL UNIT																							
油箱容量	Oil tank capacity	L	1020			1460			1570			1710			1920			2560			3450		
机械外形尺寸	Machine dimensions(LxWxH)	mxmxxm	9.2x2.3x2.7			10.3x2.3x2.8			11.1x2.8x3.0			13.5x2.9x3.5			15.1x3.5x3.5			16.5x3.8x3.8			18.5x3.8x3.8		
理论机重	Machine weight	kg	30000			40000			49500			69500			108000			145000			190000		